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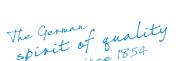
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Ingredients
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# Bio-ditter®

Deco Bioglitter
Product Presentation







- Product Ranges
- Compatibility
- Applications





## Product Ranges - Effects







Metallic Effect Glitter





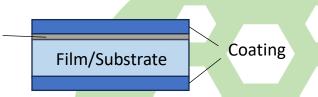
Opalescent Effect Glitter – Aluminium Free (Mica coating)





Holographic Effect Glitter

(Physical diffraction structure within Bioglitter® splits the light into its component parts)





# **Product Ranges**







Deco Bioglitter® SPARKLE V1 (former RB's Deco Bioglitter® SPARKLE)

Deco Bioglitter® SPARKLE V2 (former SiLiglam PURE BIO SPARKLE T01)



Deco Bioglitter® PURE V1

(former RB's Deco Bioglitter® PURE)



Deco Bioglitter® HOLO V1

(former RB's Deco Bioglitter® HOLO)

Deco Bioglitter® HOLO V2

(former SiLiglam PURE BIO SPARKLE HOLO)



# Product Ranges – Key Biodegradability Properties







Deco Bioglitter® SPARKLE V1

TUV Fresh Water Biodegradable Certified

Not EU Compliant (fails on multipolymer testing)

More compatible than V2

Deco Bioglitter® SPARKLE V2

**EU Microplastic Complaint** 



Deco Bioglitter® PURE V1

**EU Microplastic Complaint** 

Alternative to iridescent with a more subtle opalescent effect



Deco Bioglitter® HOLO V1

**TUV Fresh Water Biodegradable Certified** 

Not EU Miroplastic Compliant (fails on multipolymer testing)

Deco Bioglitter® HOLO V2

**EU Microplastic Complaint** 



# Product Ranges – Thickness / Coverage







Deco Bioglitter® SPARKLE V1 - c.30micron thick

Deco Bioglitter® SPARKLE V2 - c.20micron thick

1/3 more particles & coverage than V1



Deco Bioglitter® PURE V1 - c.30micron thick



Deco Bioglitter® HOLO V1 - c.30micron thick

Deco Bioglitter® HOLO V2 - c.20micron thick

1/3 more particles & coverage than V1



# Compatibility





Bioglitter® Range	Dry	Water	Alcohol	Solvent EA, MEK	Oil	Heat
Deco Bioglitter® SPARKLE V1 White	✓	✓	<b>√</b>	<b>/</b>	<b>/</b>	<b>✓</b>
Deco Bioglitter® SPARKLE V1 All other colours	✓	✓	✓	<b>✓</b>	<b>✓</b>	<b>√</b>
Deco Bioglitter® SPARKLE V2 Silver	✓	Х	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Deco Bioglitter® SPARKLE V2 All other colours	<b>✓</b>	Х	Χ	Χ	<b>✓</b>	<b>✓</b>
Deco Bioglitter® PURE V1 Ocean Blue, Sea Green	<b>√</b> 1	<b>√</b> 1	<b>√</b> 1	<b>√</b> 1	<b>√</b> 1	<b>√</b> 1
Deco Bioglitter® PURE V1 All other colours	✓	✓	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Deco Bioglitter® HOLO V1 Silver	✓	√2	<b>√</b>	Χ	✓	<b>√</b>
Deco Bioglitter® HOLO V2 Silver	✓	Х	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>

**RECOMMEND ALWAYS TEST IN** APPLICTION.

It's the responsibility of the manufacturer of the final product formulation

Compatible with good resistance

Compatible, excessive heat may cause dulling

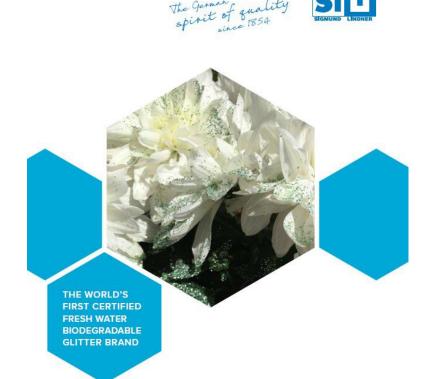
Not compatible

<sup>&</sup>lt;sup>1</sup> – contains iron blue – colour can fade when exposed to strong UV light. Not compatible in alkaline systems

<sup>&</sup>lt;sup>2</sup> – Phenoxyethanol preservative my cause dulling

# Product Ranges











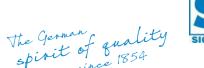
SAPRKEL V2





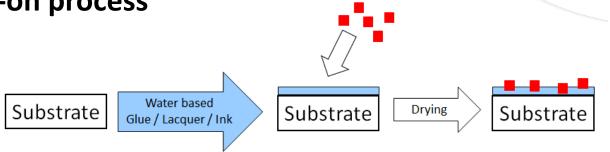


# Glitter Applications





### 1. Sprinkle-on process



- Simplest process
- No formulation difficulties
- If using glitter should have no issues with Bioglitter

#### **Applications**

- Christmas Decorations
- Candles
- Flower Decoration
- Printing Drop Glitter / Flock Process



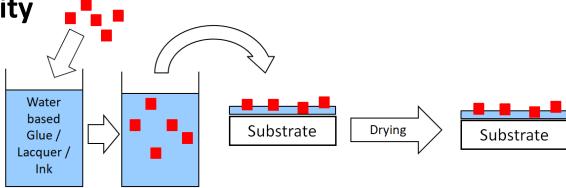


# **Glitter Applications**





2. Mix-in process – Short Term Stability



- Added formulation complications
- If using glitter should have no issues with Deco Bioglitter® SPARKLE V1

#### **Applications**

- Screen Printing
  - Paper and Board
  - Wallpaper
  - Textile Screen printing
    - Curing/Fixing Heat & Wash resistance challenges



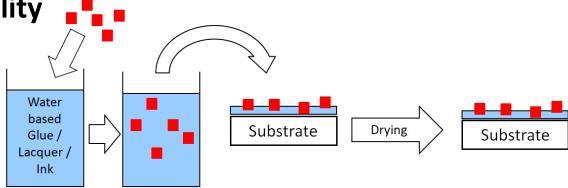


# Glitter Applications





3. Pre-mix process – Long Term Stability



Added formulation complications

#### **Applications**

- Finished Inks
- Craft Products
  - Modelling Clay\*
  - Slime\*
  - Glitter Paints
  - Glitter Glue

\*Acidic systems – can attack the aluminium layer in glitter. (Bioglitter® & polyester glitter alike).



# Focus Applications





#### **Applications**

- Screen Printing Paper and Board (EU business)
- Decoration Christmas, Horti (EU business)
- Art & Craft Paint, Glue, Clay and Slime (Paint & Glue business EU)
- Others
  - Fishing Bait (new)
  - Cycling Tyre Sealant (experience in UK)
  - Household products (past interest in using in toilet products)
- Fabric Printing Approach with caution!
  - Live trials ongoing to optimise effect







# Thank you

